



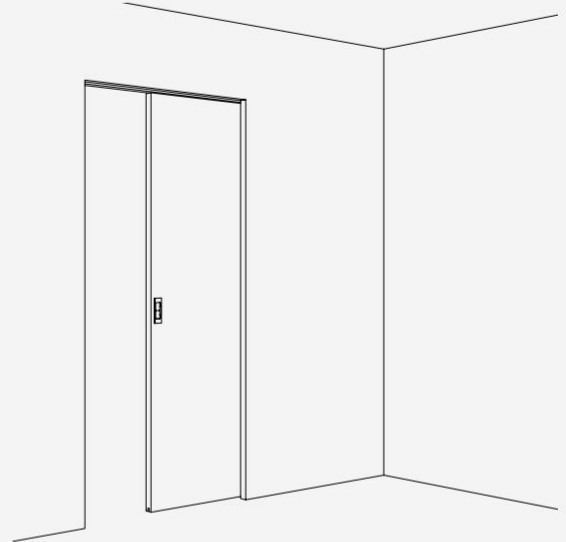
适用于顶部承重的100kg木门，配备表面安装的滑行轨道或者与天花平齐的线性轨道。
 可选缓冲装置以及反弹装置。顶部安装。口袋门解决方案。

产品亮点

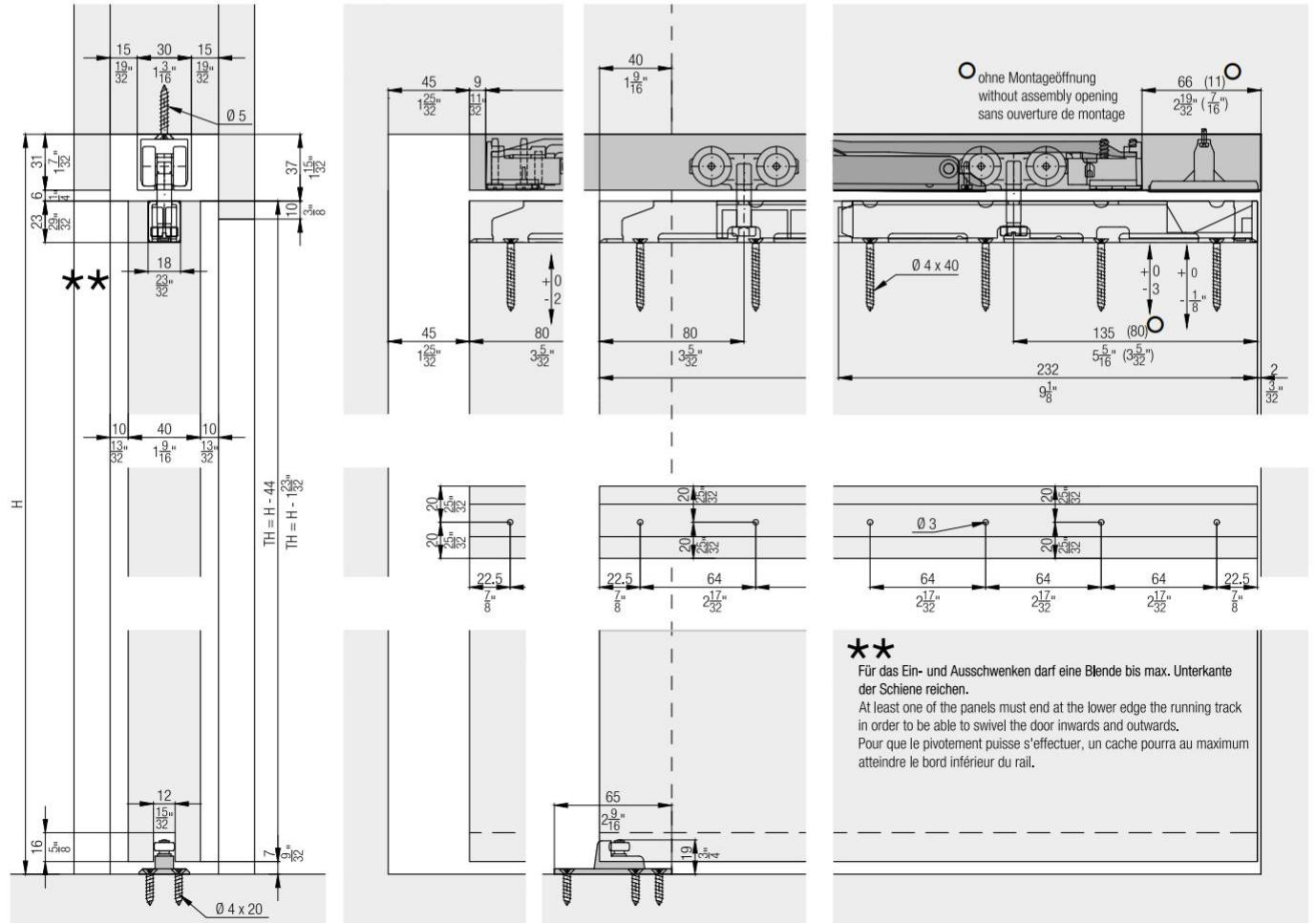
-  **灵活** 滑行轨道有嵌入天花板安装和表面安装两种安装方式
-  **高效** 门板可在口袋完工后安装

技术标准

-  门板重量 100 kg (220 lbs.)
-  门板高度 2700 mm (8'10 5/16")
-  门板宽度 1600 mm (5'3")
-  门板厚度 30-80 mm (1 3/16" to 3 5/32")



安装示意图



100kg木门顶部安装套装配件

		No.	
Hawa Porta 100HMT口袋门配件包, 单门		057.3133.073	
		057.3133.073	No.
全套配件包括:			
	滑轮组, 轴承结构, 塑料, 白色	2	057.3114.071
	限位器, 配备缓冲, 塑料, 灰色	2	057.3073.072
	外六角螺钉, M8×36mm, 镀锌钢	1	042.0165.101
	内六角螺钉, M8×35mm, 镀锌钢	1	042.0175.001
	罩盖, 塑料, 灰色	1	600.0000.533
	吊架, 塑料, 炭灰色	1	042.0167.001
	吊架, 塑料, 炭灰色	1	042.0174.001
	吊具, 镀锌钢	1	042.0166.101
	吊具, 镀锌钢	1	042.0166.102
	沉头螺钉, 4×40mm, 镀锌钢	8	766.5040.140
	底部导向器, 带滚轮, 可调, 塑料, 炭灰色	1	057.3120.071
	沉头螺钉, 4×20mm, 镀锌钢	4	766.5042.120

100kg木门顶部安装套装配件

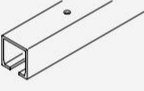
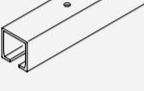

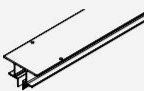

		No.	
Hawa Porta 100HMT口袋门配件包, 配反弹器, 双缓冲, 2米可拆卸氧化银轨道, 套装, 单门		057.3181.072	
		mm (inch)	No.
Set consisting of:			
	滑轮组, 轴承结构, 塑料, 白色	2	057.3114.071
	限位器, 无缓冲, 塑料, 灰色	2	057.3073.071
	阻尼器, 61-100 kg, 塑料	1	042.3106.071
	阻尼回收系统触发器, 锌压铸	1	042.3105.001
	推弹式Hawa Porta 100, 40-100kg, 带阻尼回收系统	1	057.3177.071
	推弹和阻尼回收系统触发器, 锌压铸	1	057.3176.001
	阻尼回收系统固定螺钉	2	600.0000.566
	外六角螺钉, M8×36mm, 镀锌钢	1	042.0165.101
	内六角螺钉, M8×35mm, 镀锌钢	1	042.0175.001
	罩盖, 塑料, 灰色	1	600.0000.533
	吊架, 塑料, 炭灰色	1	042.0167.001
	吊架, 塑料, 炭灰色	1	042.0174.001
	吊具, 镀锌钢	1	042.0166.101
	吊具, 镀锌钢	1	042.0166.102
	平头螺钉, 4×40mm, 镀锌钢	8	766.5040.140

Continued table on next page

Table continued from previous page

	底部导向器,带滚轮,可调,塑料,炭灰色	1	057.3120.071
	沉头螺钉, 4x20mm, 镀锌钢	4	766.5042.120
	可拆卸轨道, 氧化铝, 预钻孔	2,000 (6' 6 3/4 ")	1 057.3174.200
	固定销, 塑料, 灰色	9	057.0201.001
	平头螺钉, 5x40mm, 镀锌钢	10	766.3054.140

滑行轨道

		mm (inch)	No.
	Running track, aluminum, pre-drilled 滑行轨道, 铝合金, 预钻孔	1,700 (5' 6 15/16")	057.3016.170
		2,000 (6' 6 3/4 ")	057.3016.200
		2,500 (8' 2 7/16")	057.3016.250
		6,000 (19' 8 7/32")	057.3016.600
		cut to size	057.3016.990
	Running track, aluminum, anodized, pre-drilled 滑行轨道, 氧化铝, 预钻孔	2,000 (6' 6 3/4 ")	057.3016.201
		2,500 (8' 2 7/16")	057.3016.251
		6,000 (19' 8 7/32")	057.3016.601
		cut to size	057.3016.991
	Running track, with assembly opening, aluminum, anodized, pre-drilled 滑行轨道, 带检修口, 氧化铝, 预钻孔	2,500 (8' 2 7/16")	057.3016.256
		cut to size	057.3016.998
	Running track, ceiling integration, aluminum, anodized, pre-drilled 滑行轨道, 与吊顶平齐(线性轨道), 氧化铝, 预钻孔	2,500 (8' 2 7/16")	27668
		3,500 (11' 5 25/32")	27667
		6,000 (19' 8 7/32")	30326
		cut to size	27669
	Disposable cover to running track Hawa Porta 45/60/100, plastic, black	2,000 (6' 6 3/4 ")	057.3098.001
		cut to size	057.3098.990

可拆卸轨道组件套装

	No.
适配Hawa Porta 60/100, 组件套装, 2000mm	057.3179.200
适配Hawa Porta 60/100, 组件套装, 2500mm	057.3179.250

	mm (inch)	057.3179.200	057.3179.250	No.
全套配件包括:				
	可拆卸轨道, 氧化铝, 预钻孔	2,000 (6' 6 3/4 ")	1	057.3174.200
	固定销, 塑料, 灰色	9	11	057.0201.001
	平头螺钉, 5x40mm, 镀锌钢	10	12	766.3054.140
	可拆卸轨道, 氧化铝, 预钻孔	2,500 (8' 2 7/16")	1	057.3174.250

阻尼器

实现开门缓冲以及关门缓冲, 需要订购2套

	No.
阻尼器, 61-100 kg, 一套	042.3102.071
阻尼器, 10-60 kg, 一套	042.3102.072

		042.3102.071	042.3102.072	No.
全套配件包括:				
	阻尼器, 61-100 kg, 塑料	1		042.3106.071
	阻尼回收系统触发器, 锌压铸	1	1	042.3105.001
	阻尼回收系统固定螺钉	1	1	600.0000.566
	阻尼器, 10-60 kg, 塑料		1	042.3106.072

推弹式, 带阻尼回收系统 (仅用于Hawa Porta 100)

	No.
推弹式Hawa Porta 100, 40-100kg, 带阻尼回收系统, 一套	057.3178.071



全套配件包括:

		057.3178.071	No.
	推弹式Hawa Porta 100, 40-100kg, 带阻尼回收系统	1	057.3177.071
	推弹和阻尼回收系统触发器, 锌压铸	1	057.3176.001
	阻尼回收系统固定螺钉	1	600.0000.566

轨道检修口装饰盖

	No.
轨道检修口装饰盖, 一套	042.3114.071



全套配件包括:

		042.3114.071	No.
	轨道检修口装饰盖, 塑料, 灰色	1	042.0172.001
	阻尼回收系统固定螺钉	1	600.0000.566


螺丝包

	No.
吊顶齐平安装螺丝包	057.3180.071

全套配件包括:

		057.3180.071	No.
	Hexagon screw, M8x51 mm (5/16"x2"), steel, zinc-plated	2	042.0165.103
	Head cap screw, M8x50 mm (5/16"x1 31/32"), steel, zinc-plated	1	042.0175.002

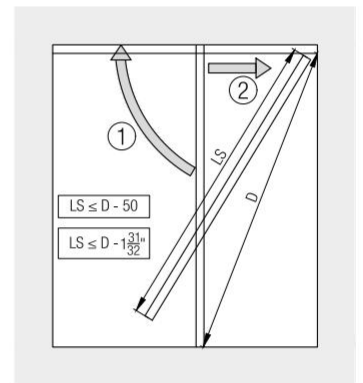
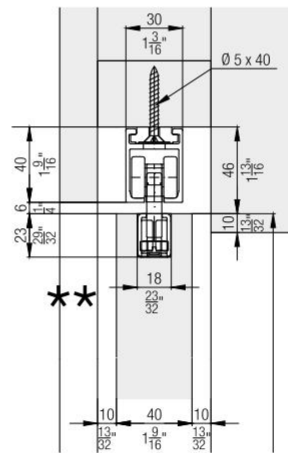
墙装式门底导向块

	No.	
	墙装式门底导向块, 带滚轮	057.3128.171

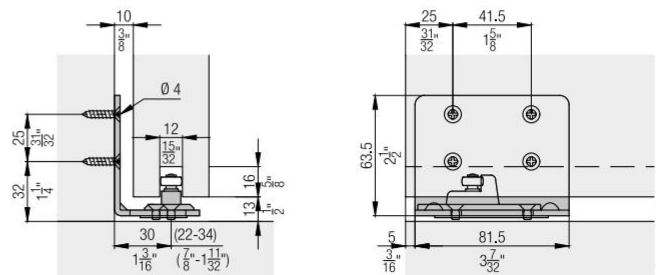
配件

	No.	
	拆装扳手, 镀锌钢	042.3119.101
	Hawa Junior 60/100 反弹器	27760
	Routing jig for assembly opening	042.3118.071
	Groove cutter to routing jig, Ø= 10 mm (13/32"), hard metal	600.0000.309
	轨道清洁器, 塑料, 蓝色	057.3099.071

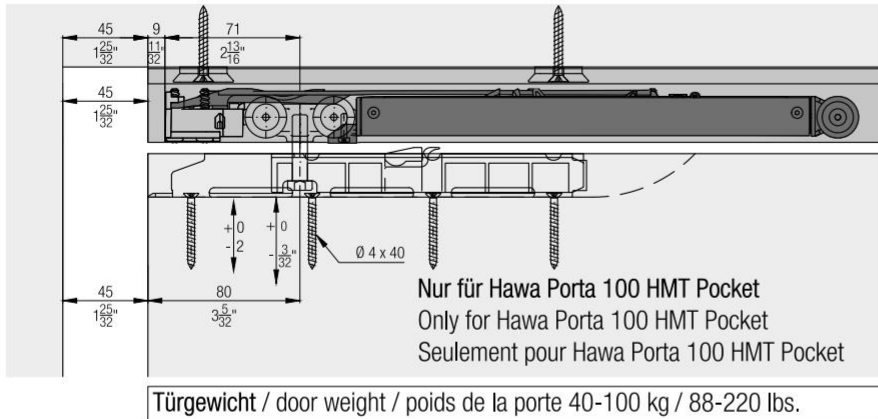
配件包/可拆卸轨道安装



墙装底部导向块

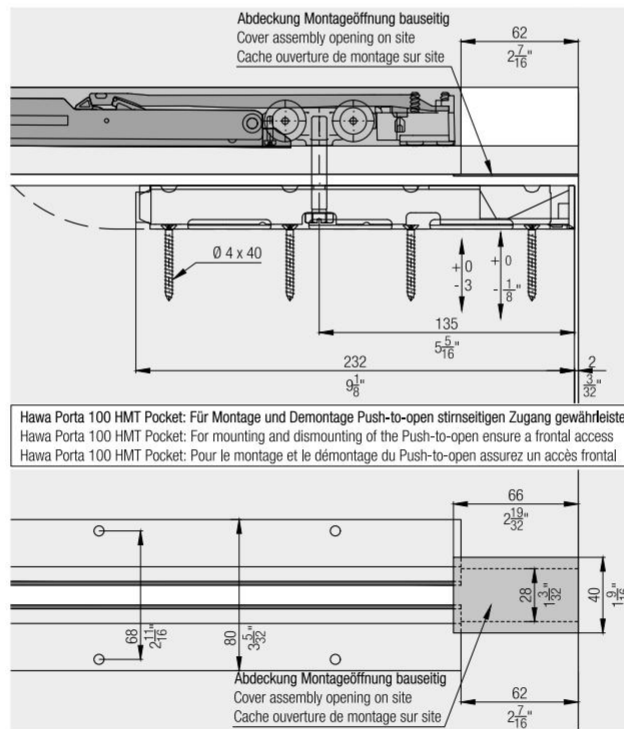
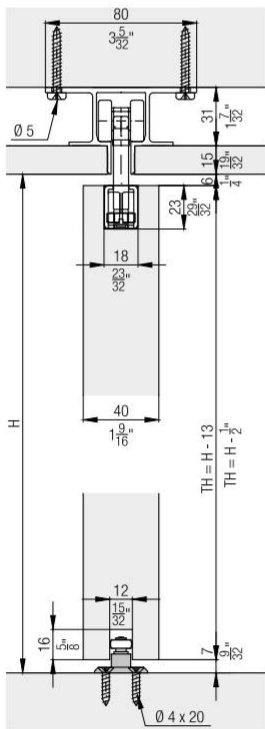


推弹式，带阻尼回收系统

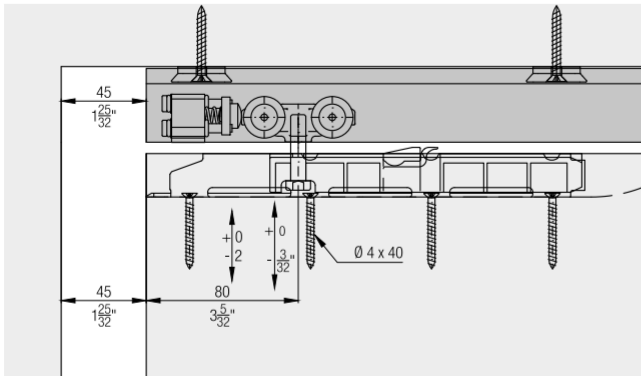


吊顶齐平（线性轨道）

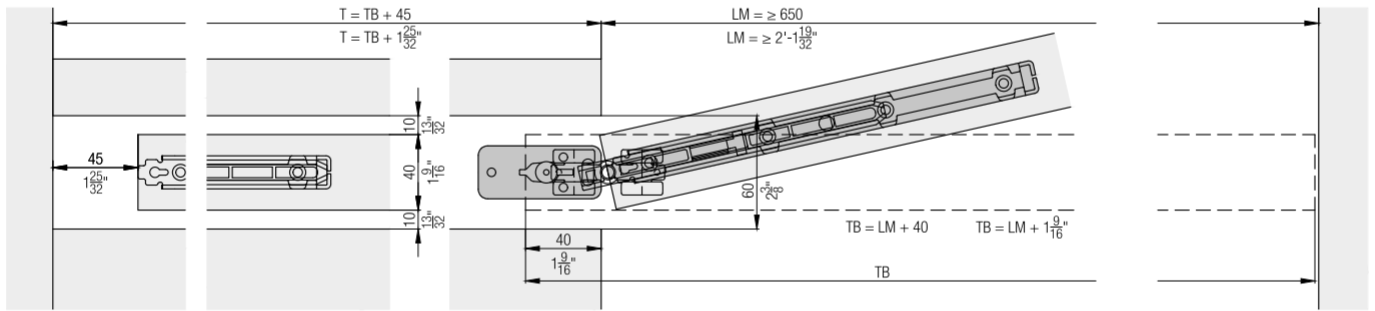
建议：采用吊顶齐平安装方式，建议用带检修口的轨道或者入口处预留空间。



限位器



尺寸



缓冲器

Technical drawing showing side and front views of a door damper assembly. Dimensions include ≥ 320 , $\geq 1'-19\frac{1}{32}"$, $Z \geq 535$, and $Z \geq 1'-9\frac{1}{16}"$.

*	Z =					
	1			2		
	0	1	2	0	1	2
Hawa Porta 60/100 H/HC	1' 6 $\frac{29}{32}$ "	1' 9 $\frac{1}{16}$ "	1' 11 $\frac{1}{4}$ "	2' 4 $\frac{3}{4}$ "	2' 6 $\frac{29}{32}$ "	2' 9 $\frac{3}{32}$ "
Hawa Porta 60/100 HM/HMD/HMT	1' 6 $\frac{29}{32}$ "	1' 9 $\frac{1}{16}$ "	1' 11 $\frac{1}{4}$ "	2' 4 $\frac{3}{4}$ "	2' 6 $\frac{29}{32}$ "	2' 9 $\frac{3}{32}$ "
Hawa Porta 100 G/GU/GM	1' 6 $\frac{29}{32}$ "	1' 9 $\frac{1}{16}$ "	1' 11 $\frac{1}{4}$ "	2' 4 $\frac{3}{4}$ "	2' 6 $\frac{29}{32}$ "	2' 9 $\frac{3}{32}$ "
Hawa Porta 100 GW/GWF	1' 8 $\frac{5}{32}$ "	1' 9 $\frac{11}{32}$ "	1' 11 $\frac{1}{4}$ "	2' 6"	2' 6 $\frac{29}{32}$ "	2' 7 $\frac{3}{16}$ "
Hawa Porta 100 GMD	1' 7 $\frac{7}{32}$ "	1' 9 $\frac{7}{32}$ "	1' 11 $\frac{1}{4}$ "	2' 5 $\frac{1}{16}$ "	2' 7 $\frac{1}{16}$ "	2' 7 $\frac{3}{16}$ "
Hawa Divido 100 H/HM/GR	1' 6 $\frac{29}{32}$ "	1' 9 $\frac{1}{16}$ "	1' 11 $\frac{1}{4}$ "	2' 4 $\frac{3}{4}$ "	2' 6 $\frac{29}{32}$ "	2' 9 $\frac{3}{32}$ "
Hawa Divido 100 GRM	1' 8 $\frac{5}{32}$ "	1' 10 $\frac{11}{32}$ "	1' 0 $\frac{1}{2}$ "	2' 6"	2' 8 $\frac{29}{32}$ "	2' 10 $\frac{11}{32}$ "

*	Z =					
	1			2		
	0	1	2	0	1	2
Hawa Porta 60/100 H/HC	480	535	590	730	785	840
Hawa Porta 60/100 HM/HMD/HMT	480	535	590	730	785	840
Hawa Porta 100 G/GU/GM	480	535	590	730	785	840
Hawa Porta 100 GW/GWF	512	542	590	762	792	840
Hawa Porta 100 GMD	488	539	590	738	789	840
Hawa Divido 100 H/HM/GR	480	535	590	730	785	840
Hawa Divido 100 GRM	512	567	622	762	817	872

Beidseitig gedämpfte Ausführungen ohne stirnseitigen Zugang erfordern zwei Montageöffnungen. Versions with soft closing mechanism at both sides without access from the leading edge require two assembly openings. Les versions avec amortissement bilatéral sans accès frontal exigent deux ouvertures de montage.

Montageöffnung assembly opening ouverture de montage

推弹式, 带阻尼回收系统

Technical drawing showing side and front views of a push-to-open damper assembly. Dimensions include ≥ 585 , $\geq 1'-11\frac{1}{16}"$, $Y \geq 800$, and $Y \geq 2'-7\frac{1}{2}"$.

Nur für Hawa Porta 100 Pocket
Only for Hawa Porta 100 Pocket
Seulement pour Hawa Porta 100 Pocket

Türgewicht / door weight / poids de la porte 40-100 kg / 88-220 lbs.

Y =	Y =		Y =	Y =	
	0	1		0	1
Hawa Porta 100 Pocket	1' 7 $\frac{1}{2}$ "	2' 5 $\frac{11}{32}$ "	Hawa Porta 100 Pocket	495	800

Empfehlung: Hawa Montageset verwenden
Recommendation: Use the Hawa Assembly set
Recommendation: Utilisez le kit de montage Hawa

Ohne Montageset: Für Montage und Demontage
Push-to-open stirnseitigen Zugang gewährleisten
Without assembly set: For mounting and dismantling of the Push-to-open ensure a frontal access
Sans kit de montage: Pour le montage et le démontage du Push-to-open assurez un accès frontal

Nur für Hawa Porta 100 Pocket
Only for Hawa Porta 100 Pocket
Seulement pour Hawa Porta 100 Pocket

Dimensions: ≥ 335 , $\geq 1'-11\frac{3}{16}"$, $Y \geq 550$, $Y \geq 1'-9\frac{21}{32}"$

Accessories

- Lock solutions from page 479
- General accessories from page 487

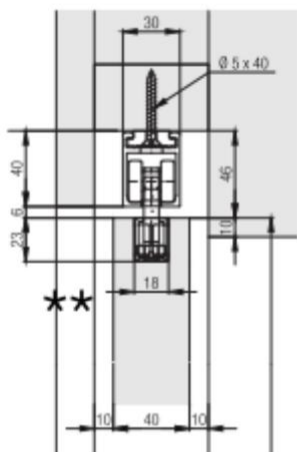
Planning/execution

Further information about the product can be found on www.hawa.com.

口袋门施工工艺要求

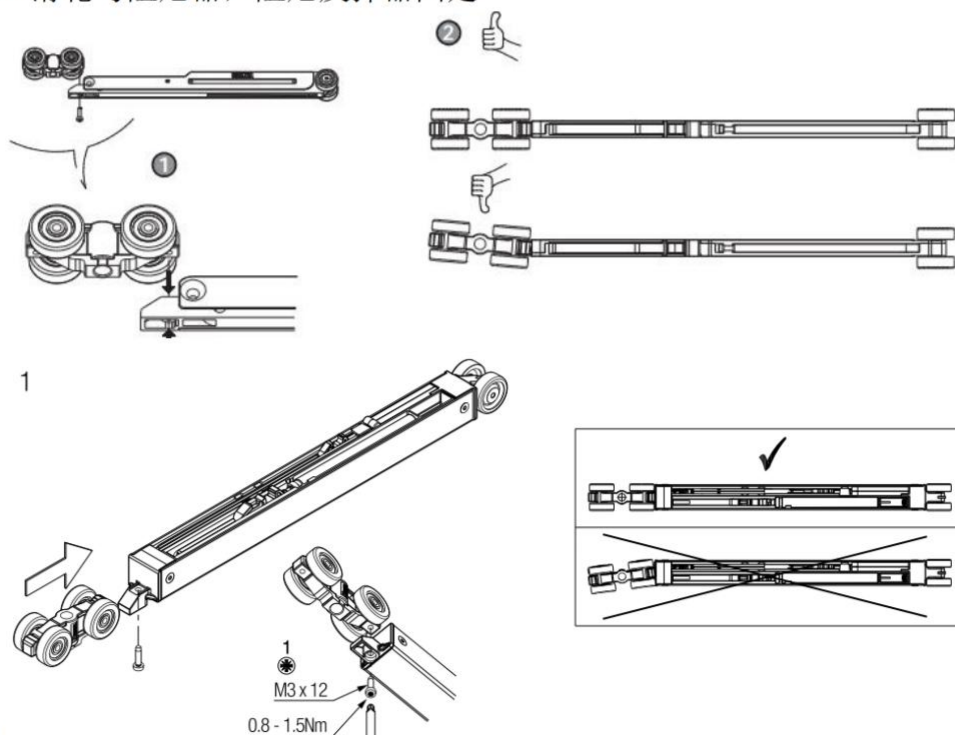
1. 确保门宽，门高，门厚在限定范围之内。
2. 轨道槽/基层： 轨道槽：H 41mm*W 60mm
 基层： a. 至少 25mm 厚的多层实木板
 b. U 型钢
 轨道要求每米的倾斜不大于 1mm。
 轨道长度计算：2*门洞尺寸+50mm （最小轨道长度）

口袋门轨道安装示意图

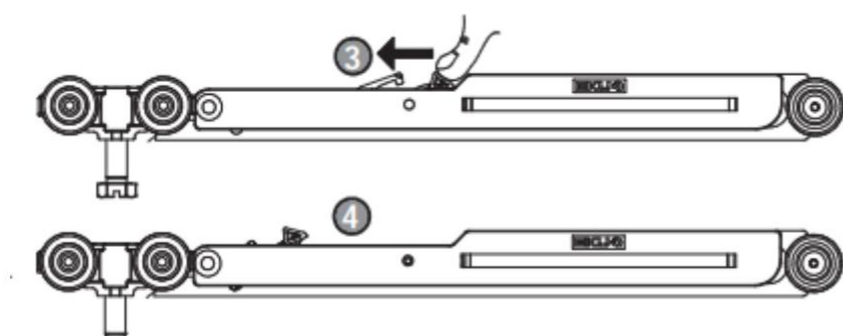


3. 实现双阻尼最小门宽 750mm,
 实现双阻尼加反弹最小门宽 800mm.

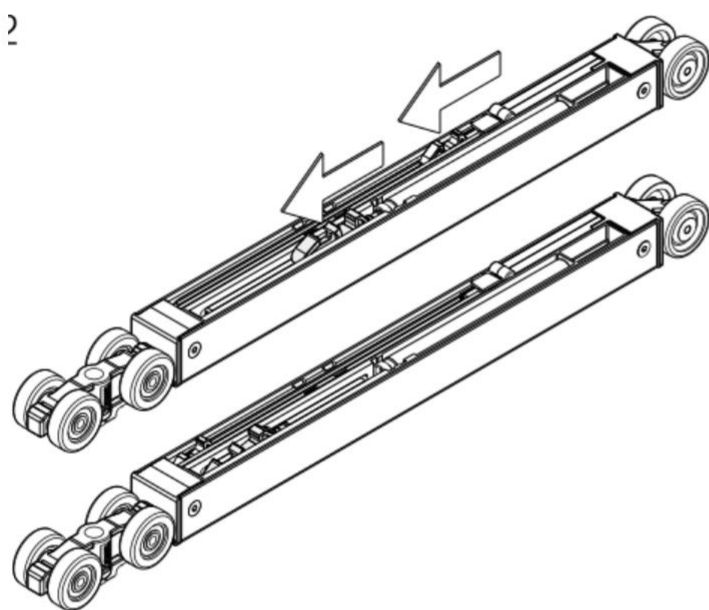
4. 滑轮与阻尼器，阻尼反弹器固定



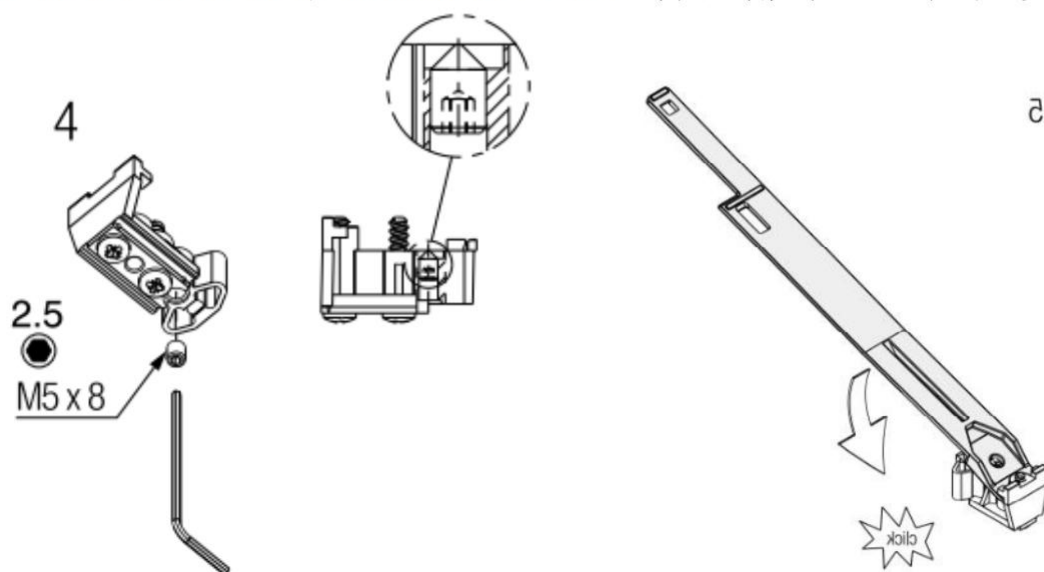
5. 滑轮与阻尼器和反弹处于激活状态



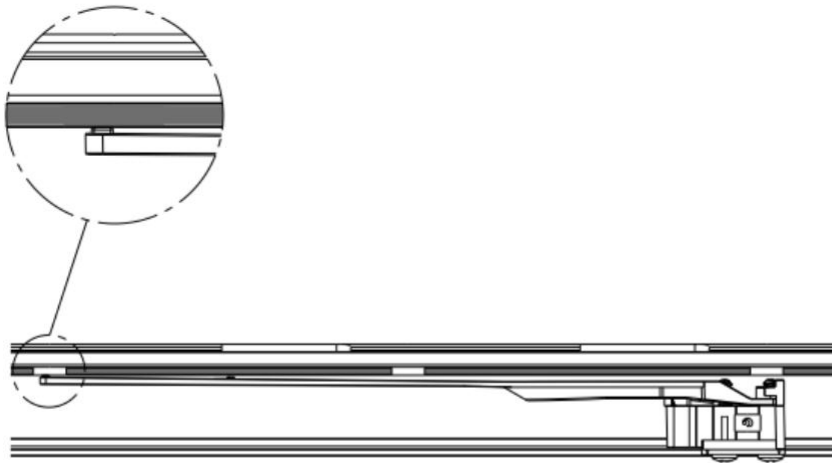
2



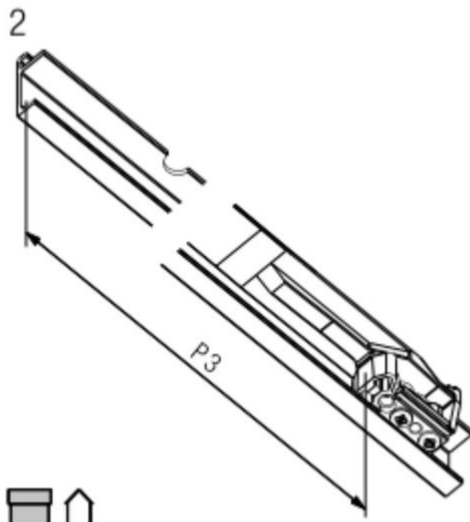
6. 阻尼 / 阻尼反弹器激活块安装：内六角螺丝一定要安装



确保激活块贴在轨道上



7. 阻尼反弹器激活块位置计算： $P3=2*\text{门洞尺寸}+\text{重叠距离}-50\text{mm}$.



8. 滑轮安装到轨道之前，先清理固定轨道时散落在轨道内的铝屑和木屑。滑轨预装完毕之后，需要用美纹纸将轨道缝隙粘帖，防止灰尘和其他施工造成的颗粒进入轨道到。